

Date: Thursday, 16/10/2008 3:49:30 PM  
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 42682		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251176
This Issue	: 16/10/2008 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42678	Material	: N/A
Written By	:	Due Date	: 23/10/2008
Checked & Approved By	: <u>JUD 08.10.16</u>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 1396 to Eagle Copters  
"Assembly of D212-725-1-176 with Dart IPP D212-725-1-176"  
Send a copy of this IPP

*[Signature]*

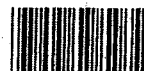
OCT 29 2008

2.0	D2127251176	Pilon Web
-----	-------------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
PILON WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
----------	-------------	-------------	-------

1	D212-725-1-176	PILON WEB	<u>W645211</u>
---	----------------	-----------	----------------

Attach serviceable tags

*[Signature]*

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-176 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 3:49:30 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42682

Part Number: D2127251176

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

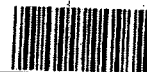
Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

OCT 29 2008

Comment: PACKAGING RESOURCE #1

Identify and Stock

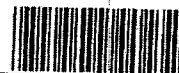
Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08.11.03

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.46**

Discrepancy:

Fabricate D212-725-1-171, Doubler Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-171, Doubler Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 57. Material 2024 T3 .040 Batch No. 0921.

**1.46** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.47**

Discrepancy:

Fabricate D212-725-1-173, Doubler Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-173, Doubler Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 57. Material 2024 T3 .040 Batch No. 0921.

**1.47** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.48**

Discrepancy:

Fabricate D212-725-1-175 / -176, Pylon Web for Dart Aerospace.

Resolution:

D212-725-1-175 / -176, Pylon Web fabricated IAW D212-725-1 Dwg Pg. 59. Material 2024 T3 .025 Batch No. 3701.

**1.48** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.49**

Discrepancy:

Fabricate D212-725-1-177 / -178, Cover Web for Dart Aerospace.

Resolution:

D212-725-1-177 / -178, Cover Web fabricated IAW D212-725-1 Dwg Pg. 60. Material 2024 T3 .040 Batch No 0921.

**1.49** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.50**

Discrepancy:

Fabricate D212-725-1-179, Angle Web for Dart Aerospace.

Resolution:

D212-725-1-179, Angle Web fabricated IAW D212-725-1 Dwg Pg. 56. Material 2024 T3 .063 Batch No. 2511.

**1.50** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

Date: Thursday, 16/10/2008 3:49:30 PM  
User: Julie Dawson

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 42682	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251176
<b>This Issue</b> : 16/10/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42678	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 23/10/2008 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JUD 08.10.16</u>	
<b>Comment</b> :	

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------



**Comment:** PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-176 with Dart IPP D212-725-1-176"

Send a copy of this IPP

*C208/10/20 ①*

2.0	D2127251176	Pilon Web
-----	-------------	-----------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

PILON WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-176 PILON WEB \_\_\_\_\_

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-176 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 16/10/2008 3:49:30 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42682

Part Number: D2127251176

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
-----	-----	------------------------------------



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS  
Send this W/O back to DartKit to be stocked at Eagle

5.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

6.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

7.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 16/10/2008 3:49:30 PM  
 User: Julie Dawson

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42682	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251176
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42678	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>JUD 08.10.16</u>	
Comment :	

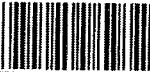
## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-176 with Dart IPP D212-725-1-176"

Send a copy of this IPP

OCT 29 2008

2.0	D2127251176	Pilon Web
-----	-------------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 PILON WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-176 PILON WEB 4645211

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-176 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required



Date: Thursday, 16/10/2008 3:49:30 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42682

Part Number: D2127251176

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.46**

Discrepancy:

Fabricate D212-725-1-171, Doubler Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-171, Doubler Oil Cooler fabricated IAW  
D212-725-1 Dwg Pg. 57. Material 2024 T3 .040 Batch No. 0921.

**1.46** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.47**

Discrepancy:

Fabricate D212-725-1-173, Doubler Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-173, Doubler Oil Cooler fabricated IAW  
D212-725-1 Dwg Pg. 57. Material 2024 T3 .040 Batch No. 0921.

**1.47** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.48**

Discrepancy:

Fabricate ~~D212-725-1-175~~ / -176, Pylon Web for Dart Aerospace.

Resolution:

D212-725-1-175 / -176, Pylon Web fabricated IAW D212-725-1  
Dwg Pg. 59. Material 2024 T3 .025 Batch No. 3701.

**1.48** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.49**

Discrepancy:

Fabricate D212-725-1-177 / -178, Cover Web for Dart Aerospace.

Resolution:

D212-725-1-177 / -178, Cover Web fabricated IAW D212-725-1  
Dwg Pg. 60. Material 2024 T3 .040 Batch No 0921.

**1.49** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

**Squawk: 1.50**

Discrepancy:

Fabricate D212-725-1-179, Angle Web for Dart Aerospace.

Resolution:

D212-725-1-179, Angle Web fabricated IAW D212-725-1 Dwg  
Pg. 56. Material 2024 T3 .063 Batch No. 2511.

**1.50** Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 10/28/2008

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*